Appl. No. 10/627,267 Amdt. Dated September 21, 2004 Reply to Office Action of May 21, 2004

Amendments to the Claims:

This listing will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (Currently amended): A resin composition for purging away contaminant contaminants in the <u>a</u> plastic processing machine comprising which resin composition comprises:

- (A) 100 parts by weight of a thermoplastic resin; and
 (B) 0.1-10 parts by weight of a borate ester of
 polyoxyalkylene expressed by the following general formula
- (1)

$$R^{1} \frac{\left(\text{OCH}_{2}\text{CH}_{2}\right)_{a} \left(\text{OCH}_{2}\text{CHCH}_{3}\right)_{b} - 0}{R^{2} \frac{\left(\text{OCH}_{2}\text{CH}_{2}\right)_{c} \left(\text{OCH}_{2}\text{CHCH}_{3}\right)_{d} - 0}{R^{3} \frac{\left(\text{OCH}_{2}\text{CH}_{2}\right)_{e} \left(\text{OCH}_{2}\text{CHCH}_{3}\right)_{f} - 0}}$$
(1)

wherein R1, R2 and R3 are independently selected from the group consisting of hydrogen and <u>a</u> hydrocarbon group, <u>and wherein</u> a, b, c, d, e and f, independently are positive integers independently from 0 to 30 with the proviso that the whose sum of a + b + c + d + c + d

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- Claim 2 (Currently amended): A resin composition for purging away contaminant contaminants in the a plastic processing machine according to claim 1, which further comprising comprising:
- C) 0.1-10 parts by weight of a aminogroup an amino-group containing compound.
- Claim 3 (Currently amended): A purging method of purging contaminants from a contaminant in the plastic processing machine by which comprises the steps of:
- A) providing a plastic processing machine having an inner surface that has contaminants thereon from a previous plastic processing step; and
- $\underline{B)}$ passing the resin <u>composion</u> <u>composition</u> of claim 1 or 2 through <u>inside of</u> said plastic processing <u>machine</u>. <u>machine so as</u> to purge the contaminants from step A).